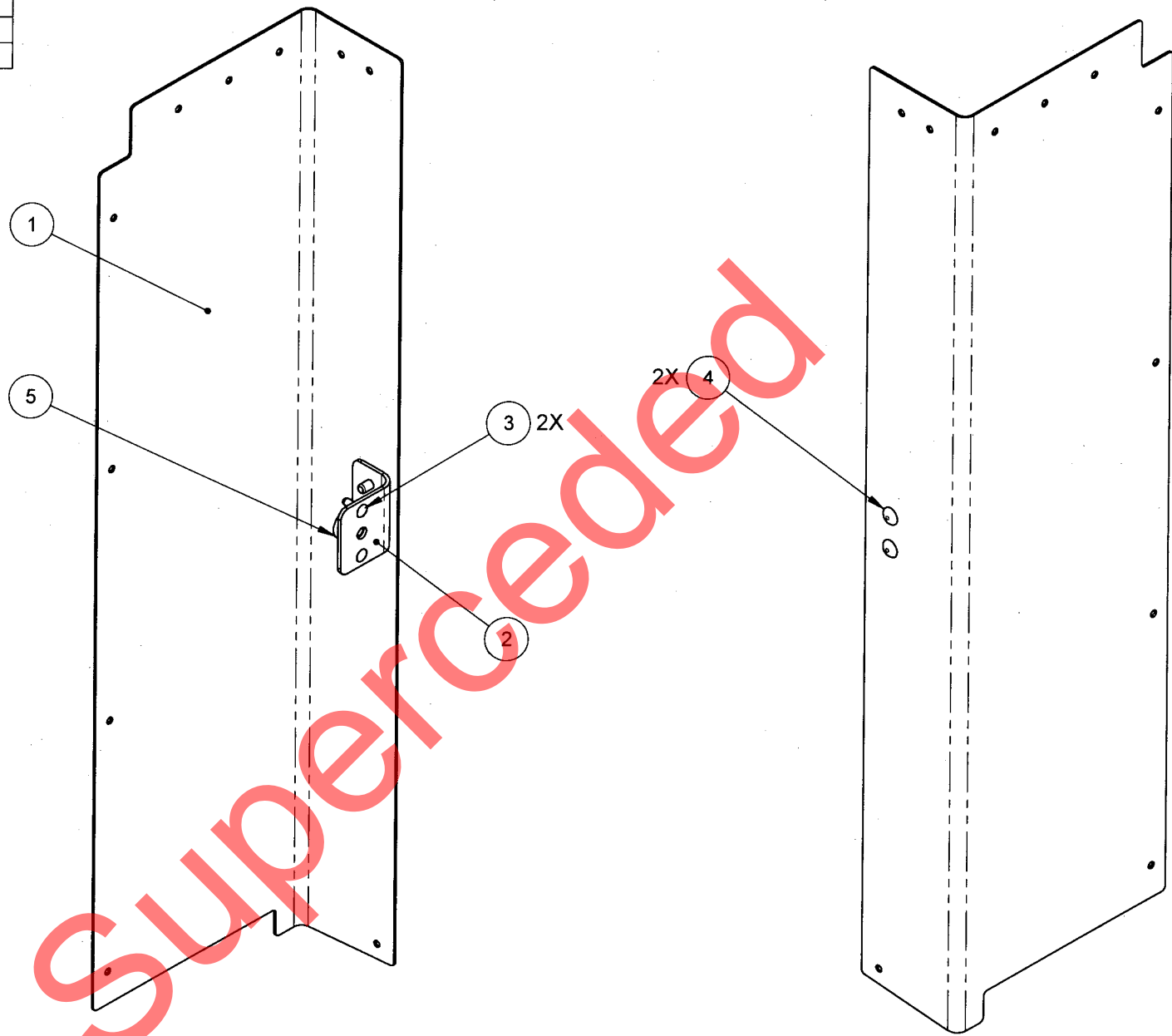


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4487-041	CLOSEOUT PANEL ASSY (LH)
1	1	D4487-1	CLOSEOUT PANEL (LH)
2	1	D4488-1	CLIP
3	2	MS20426AD3-5	RIVET, CSK
4	2	MS20470AD4-4	RIVET, PAN HEAD
5	1	MS21059L08	NUTPLATE

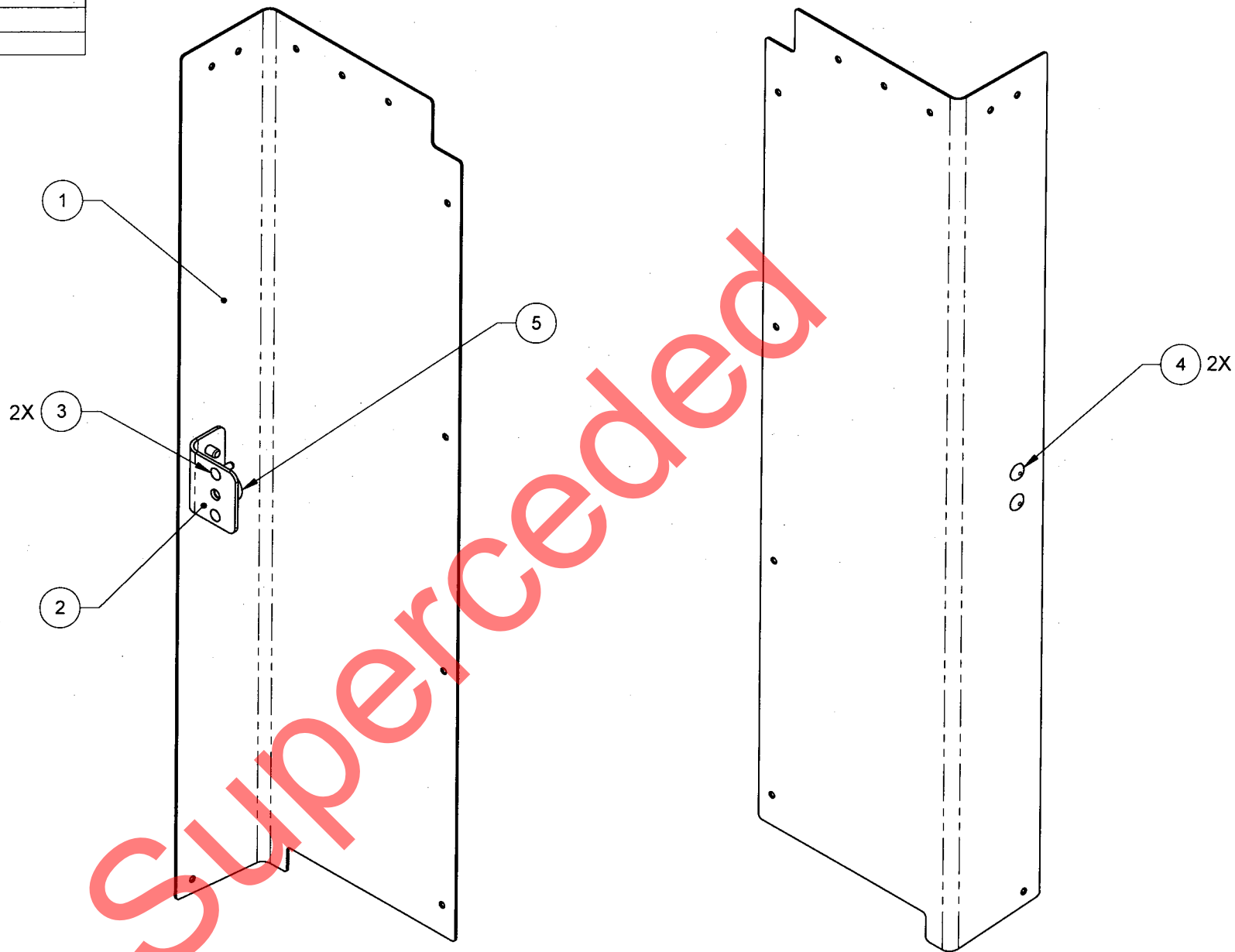


**D4487-041 CLOSEOUT PANEL ASSY (LH)**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.23 lbs

C	ADD -042 RH & -2 RH	CP	12.09.27
B	COMPLETE REDESIGN SEE REV. A FOR DETAILS. PRIMER NOTE ADDED.	AJS	12.09.13
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	AS	D4487	SHEET 1 OF 4
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	CLOSEOUT PANEL ASSY	NTS
DATE	12.09.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

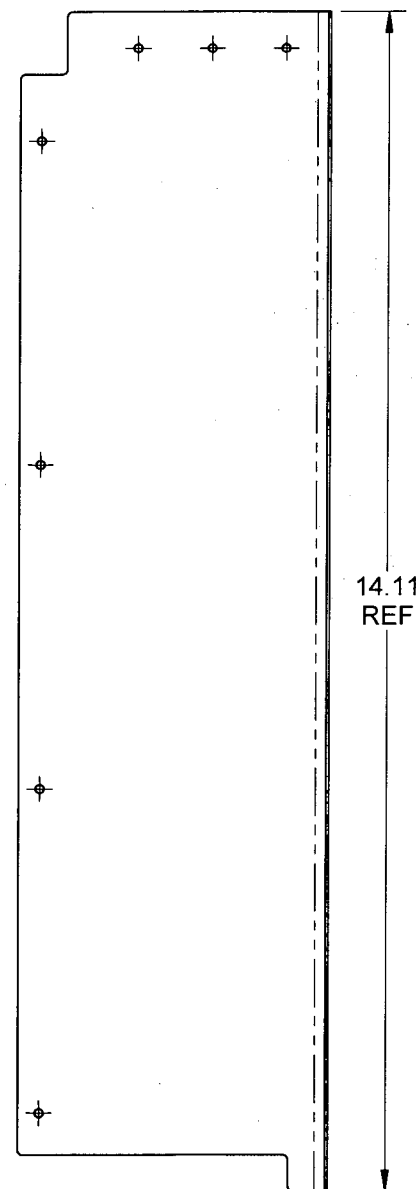
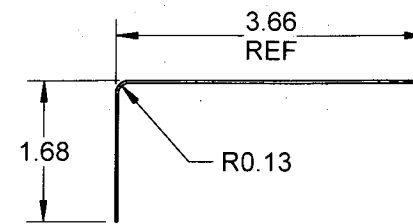
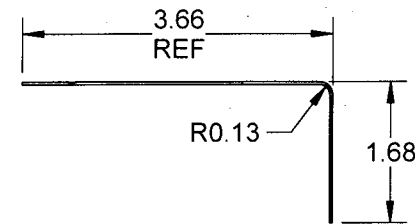
ITEM	QTY -042	P/N	DESCRIPTION
	X	D4487-042	CLOSEOUT PANEL ASSY (RH)
1	1	D4487-2	CLOSEOUT PANEL (RH)
2	1	D4488-1	CLIP
3	2	MS20426AD3-5	RIVET, CSK
4	2	MS20470AD4-4	RIVET, PANHEAD
5	1	MS21059L08	NUTPLATE



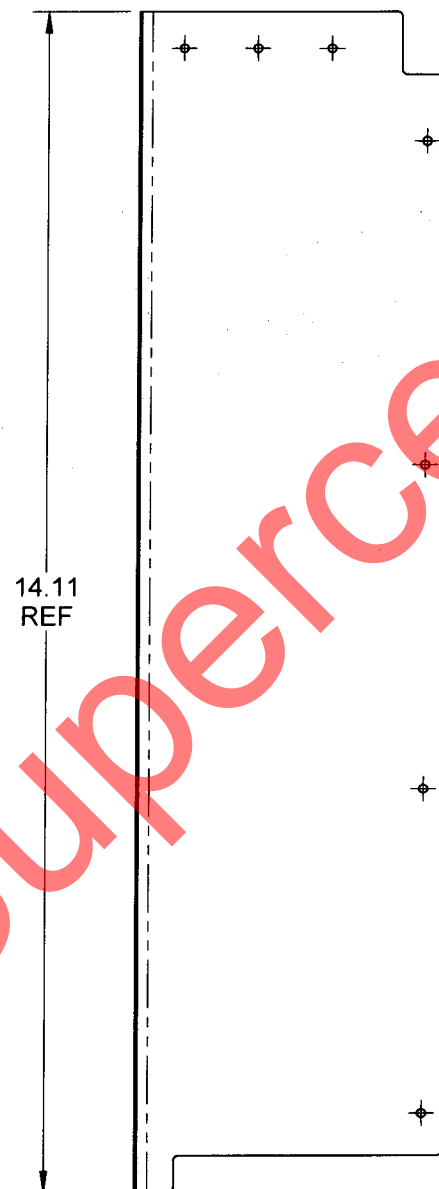
**D4487-042 CLOSEOUT PANEL ASSY (RH)** 

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.23 lbs

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	ND	D4487	SHEET 2 OF 4
APPROVED	MA	TITLE	SCALE
DE APPR.		CLOSEOUT PANEL ASSY	NTS
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**D4487-1 CLOSEOUT PANEL (LH)**  
MAKE FROM D4487-1F



**D4487-2 CLOSEOUT PANEL (RH)**  
MAKE FROM D4487-1F

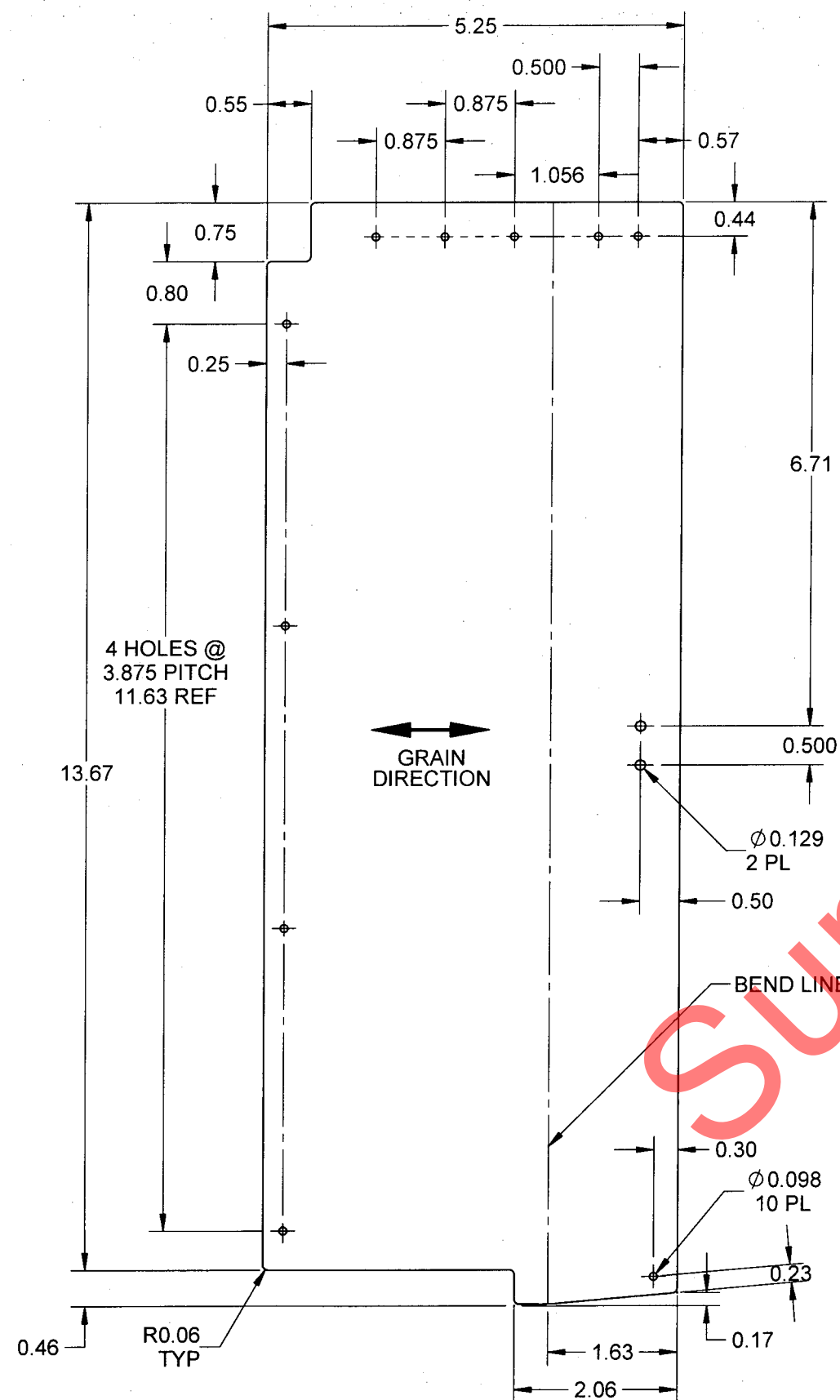


RELEASED  
2012-11-29  
*MP*

**NOTES:**

- 1) MATERIAL: MAKE FROM D4487-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.21 lbs

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	<i>AJS</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>AS</i>	<b>D4487</b>	SHEET 3 OF 4
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	<b>CLOSEOUT PANEL ASSY</b>	NTS
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**D4487-1F CLOSEOUT PANEL**  
(FLAT PATTERN)

RELEASED  
2012-11-29  
MD

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.032
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.21 lbs

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	ND	D4487	SHEET 4 OF 4
APPROVED	MD	TITLE	SCALE
DE APPR.	MD	CLOSEOUT PANEL ASSY	NTS
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